

John Tracey
Specialist Welding

part of **Malin** Group

**CONTRACT
RECORD MS0354**
HYDRAULIC FITTINGS



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PROJECT: We were contracted by Hydrasun to deliver a series of hydraulic fittings, each involving two welds, at either 90 degree or 45 degree elbows. The hydraulic fittings, which were welded at our facilities at Westway, were to be used by the firm for the manufacture of hydraulic hoses. The welds consisted of multi run 'v' grooves and bridge tacks where applicable, and were finished with mechanical grinding including brushing.

CHALLENGES: The client required the products within a very tight timescale, with their nature also demanding exacting standards. Some of the alignments were off centered when tacking up the relevant sections ready for welding.

SOLUTIONS: The JTSW team worked efficiently to turn the valves around, delivering within the agreed timescales and to the client's satisfaction. To correct the alignment issues, the team match bored as required in order to achieve perfect alignment.

- **Client:** Hydrasun
- **Locations:** Glasgow
- **Date:** Ongoing contract

